

METHOD FOR MANUFACTURING KNITTED ARTICLES FOR
FORMING ITEMS OF CLOTHING, SUCH AS BODY SUITS,
SLEEVELESS TOPS, UNDERSHIRTS, BRAS, UNDERPANTS OR THE
LIKE, WITHOUT LATERAL SEAMS, WITH A CIRCULAR KNITTING
5 MACHINE

ABSTRACT OF THE DISCLOSURE

A method for manufacturing knitted articles for forming items of
clothing, such as body suits, sleeveless tops, undershirts, bras, underpants or
10 the like, without lateral seams, with a circular knitting machine, comprising
a step for forming at least one pouch-like region (13a,13b,23a,23b,25a,25b),
in which part of the needles or all the needles that belong to at least one
sector of the needle cylinder are moved to knit at at least one feed of the
machine by actuating the needle cylinder of the machine with an alternating
15 rotary motion about its axis and with an extent of oscillation that is
sufficient to produce the transit, at the feed, of all the needles of the sector
that are moved so as to knit at the feed, in order to form, with the needles
that belong to the sector and are moved so as to knit, a number of rows of
knitting in excess with respect to the number of rows of knitting formed by
20 the needles that are contiguous to the sector.

(Figure 4)